

CELL :- A 128 CELL NAME:- INCOMING. MACHINE / STAGE : at Sahyog Engg (supplier end) OPERATION :- INCOMING

KAIZEN THEME :-To Reduce the Supplier Rejection& improve productivity.

IDEA :-Automatic way provide foe increase the production

PROBLEM / PRESENT STATUS:- Low prod of SPACER.

COUNTERMEASURE:-A Magazine provide to feed The material .



BEFORE



AFTER

BENCHMARK TARGET	ZERO Rejection
KAIZEN START	•30.11.2016
KAIZEN FINISH	6.12.2016

TEAM MEMBERS :- 1. Surendra Rawat
2. Tarun Tomar
3.MAMTA RAWAT

BENEFITS:-Production Improvements, and defects remove.

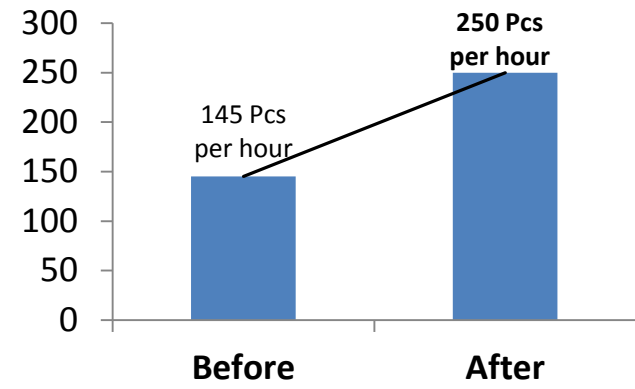
KAIZEN SUSTENANCE

What To Do:- Daily Monitoring
HOW To Do :-Points added in daily monitoring sheet
Frequency :-Daily Check sheet

WHY-WHY ANALYSIS :- Low production of SPACER A128 .

- WHY 2 :-Material feed manually one by one.
- WHY 2:- No provision of feed a no. of SPACER at a time

RESULT :-



Production Increase

ROOT CAUSE: :-No provision of no. of material feed

COST INCURRED FOR MAKING KAIZEN

MATERIAL COST RS.	LABOUR COST RS.	TOTAL COST RS.

SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT

SR. NO.	CELL	TARGET	RESPONSIBILITY	STATUS

REGISTRATION NO&DATE:5/1/2017

REGISTERED BY :- Surendra Rawat

MANAGER'S SIGN :-